



RELEASED
2012-03-29

D2273 REAR LOCKER EXTENDER

- NOTES:**
- MATERIALS:**
RESIN: DERA KANE 470-36/411/510A40
FIBRE: 9 oz = 9.7 oz 7781 WEAVE "S" GLASS
18 oz = 18.0 oz ROVING "E" GLASS
 - FINISH:** FINISH THIS SURFACE WITH DUPONT GREY PRIMER LE 3404-S/LE 1175-S
 - TOLERANCES:** PER DART QSI 018 UNLESS OTHERWISE NOTED
 - UNITS:** INCHES UNLESS OTHERWISE NOTED
 - BREAK SHARP EDGES:** 0.005 TO 0.010 MAX
 - IDENTIFICATION:** IDENTIFY PER QSI 044 6.1
 - WEIGHT:** 7.75 lbs
 - LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.**
 - LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACCUUM**
 - TRIM & DRILL PER DT8020. OPEN HOLES TO Ø0.257 (4 PLACES)**
 - CONSTRUCTION:**
101-WHITE GLOSS GELCOAT # GEL 2330PAWK745 TO MIN THICKNESS OF 0.020
102-9 oz ALL OVER
103-18 oz ALL OVER
104-18 oz REINFORCE FRONT FLANGE EXTENDING 2" ON SIDES
105-9 oz ALL OVER
106-PEEL PLY
 - MATTE TO HOLD DOWN CORNERS AS REQUIRED**

F	PRIMER LE 3404-S/LE 1175-S WAS 1144-S, ZN A6-1	DC	12.02.27
E	CHANGED SURFACE FINISH FROM 944W005 GELCOAT TO 2330PAWK745 GELCOAT, ZN A7-1. UPDATED DWG TO CURRENT STANDARDS.	DC	12.02.02
D	REMOVE EPOCAST, ADD SURFACE FINISH	CP	02.04.01
C	CLARIFY MATERIAL, LAYUP, AND TOOLING	RF	02.01.30
B	RE-DRAWN	MM	96.05.27
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. F
MFG. APPR.	DC	D2273	SHEET 1 OF 1
APPROVED	DC	TITLE	SCALE
DE APPR.	DC	350 REAR LOCKER EXTENDER	NTS
DATE	12.02.27	<small>COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	